

# OPTIMIZED MULTIPOINT (OMP) THERMOCOUPLES

The optimized multi-point thermocouple (OMP) is made with a common ungrounded junction design (isolated from the sheath). Multiple measuring points can be arranged along the length of the probe with great accuracy. The standard configuration is described below. Other configurations can be made upon request.

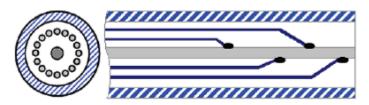


Figure 1. The illustration above shows cross sections of table and of the junctions

#### **SPECIFICATIONS**

- High-purity MgO Insulation per ASTM E1652
  Table 1
- Insulation Resistance: 1000 Megohms at 500 VDC minimum
- Thermocouple calibration types offered
  - Type 'K' and 'N' standard or special limits of error (class I and II)
  - Type 'J' and 'E' are available by special order
- Standard sheath materials offered
  - SST 316, SST 310, and Inconel<sup>TM</sup> 600; with other alloys available as special order

#### **DESIGN RULES**

- Number of points: up to 16 points (depends on OD of cable, see table below)
- Minimum distance between measuring points (junctions): 1.0" (25.4mm)
- Point Location Tolerance: +/-1" or 0.3% of length, whichever is greater
- First junction location: 1" from cap unless otherwise specified
- Positive wire is the larger inner wire, the smaller outer wire is the negative leg
- Minimum bend Radius= 10 times the sheath diameter
- Standard shipment is in a 24" diameter coil
- Pressure rating is 1000 psi

#### Standard outside diameter, points and maximum lengths

O.D.	Tolerance	Max # of Points	Max Length	*Notes
.313"	+/003" (7.95mm)	Up to 16	250 feet	Type K or N max 2100°F
.250"	+/002" (6.35mm)	Up to 16	400 feet	Type K or N max 2100°F
.188"	+/002" (4.78mm)	Up to 10	700 feet	Type K or N max 2100°F
.125"	+/002" (3.18mm)	Up to 7	1600 feet	Type K or N max 1960°F

<sup>\*</sup>Max temperatures per ASTM E-608, sheath material and type will determine temperature ratings

## Dimensional information: wall thickness and wire diameters

No. of Thermocouple	Wall Thickness	Outer Wire Size	Inner Wire Size	Transition Size from MI
Measuring Points	(% of Diameter)	(% of Diameter)	(% of Diameter)	cable to Leadwire*
2-4	11.8%	11.0%	15.5%	.50" x 1.5"
5-7	11.8%	8.5%	11.7%	.75" x 3.0"
8-10	11.8%	8.0%	10.3%	.75" x 3.0"
11-13	11.8%	7.6%	11.4%	.75" x 3.0"
14-16	11.8%	7.2%	12.1%	1.0" x 3.0"

<sup>\*</sup>Epoxy potting temperature rating 300°F/ 150°C with 600°F/ 320°C epoxy available upon request.

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