



# Highly Accurate On-Line Infrared Non-Contact Low Temperature Pyrometers for Aluminum and other Non-Ferrous Application

170°C to 550°C • 200°C to 650°C • 250°C to 870°C • 300°C to 1150°C

**AST A4-EX** 

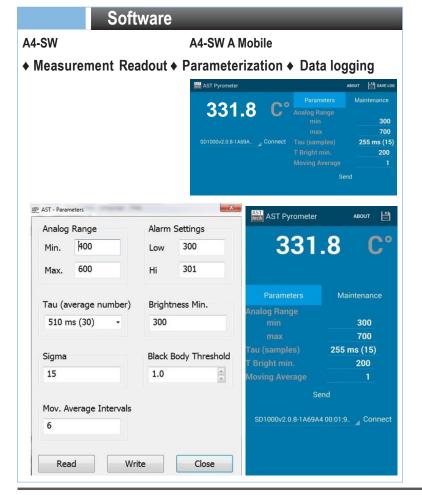
Materials with low or variable emissivity like Aluminum, Brass, Bronze, Copper and other non-gray body materials are quite impossible to measure accurately using single or ratio wavelength Infrared Pyrometers.

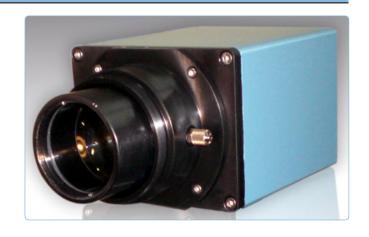
**AST A4-EX** is a Multi-wavelength plug and play pyrometer use application specific data base derived from years of experience in real application. **AST A4-EX** use special algorithms to accurately calculate both the actual temperature and emissivity of the surface.

**AST A4-EX** can hold multiple data base so that single instrument can be easily switched between multiple application like Extruded profiles, Rolled aluminum surface, Continuous casting, Aluminum billets, Slabs etc.

It has a laser pointer which is aligned in line with the detector so that it ensures both laser and detector looks in to the same spot. This helps precise aiming even in long distances

**AST A4-EX** offers Bluetooth communication so that it can communicate with Android smart phones or laptop for viewing the measured temperature and for adjusting the parameters / selection of data base and data logging.





#### **Features**

- \* Simple to use No calibration required
- \* High accuracy (1%) in real site conditions
- \* Capable of measuring targets with variable emissivity
- \* Measures through smoke, dust, water vapor etc.
- \* Temperature range 170°C to 550°C; 200°C to 650°C; 250° to 870°C, 300 to 1150°C
- \* Rugged design
- \* Full range of accessories
- \* Wide range of built-in functions
- \* A4-SW Application software for PC
- ${}^*A4\text{-SW\,A\,Mobile\,Application\,software\,for\,Android\,via\,Blue tooth}$

#### Standard Scope of Supply

- \* Integrated laser pilot light
- \* Digital Interface RS-232
- \* Calibration certificate, PC Software & Operation Manual

#### **Optional**

- \* Mechanical and Electrical Accessories
- \* Analog Output: 0...20mA or 4....20mA or 0-10V or K type T/C
- \* Extra Cable Lengths
- \* RS422, USB, Bluetooth.

#### Applications

- \* Aluminum Extrusion
- \* Cooper & Brass Billets
- \* Aluminium Continuous Casting
- \* Cooper & Brass Forging

- \* Profiles
- \* Billets
- \* Aluminium Rolling
- \* Aluminium Forging

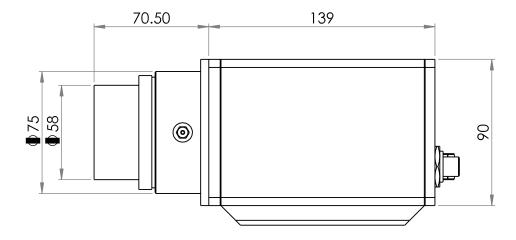
# **Technical Specifications**

Model A4-EX	Specification	
Emissivity	0.1 -1.0	
Response Time	0.1 - 1.0 sec	
Default Value	0.5 sec	
Accuracy and Repeatability	±1%	
Sighting	Integrated Laser Pilot Light	
Power Supply	24VDC	
Analog Output	4-20 mA, 0-20 mA, 0-10V, K Type T/C	
Digital Output	RS-232, RS-422, USB, , Bluetooth,	
Digital Display	P110	
Sensor overall dimensions	215 x 110 x 105.0 mm	
Sensor weight	~2.0Kg	
Operating temperature range	0°C +50°C	
Storage temperature range	-20°C +70°C	
Humidity	Unlimited for the sensor-head	

# Spot Sizes

	A4			
Measuring Distances(mm)	Spot Sizes mm) 170 - 550°C	Spot Sizes (mm) 200 - 650°C	Spot Sizes (mm) 250 - 870°C	Spot Sizes (mm) 300 - 1150°C
1000	10	10	10	5
1500	15	15	15	7.5
2000	20	20	20	10
3000	30	30	30	15
5000	50	50	50	25

### **Pyrometer Drawing**



### **Accessories**





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Manufactured by:

